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# **External Drain**







X02-04-000

# **Specifications**

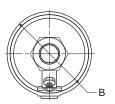
Drain Rate		80 GPH @ 100 PSIG (300 l/h @ 6.9 bar)
Maximum Supply Pressure	Plastic Bowl Metal Bowl	150 PSIG (10.3 bar) 200 PSIG (13.8 bar)
Operating Temperature	Plastic Bowl Metal Bowl	32° to 125°F (0° to 52°C) 32° to 150°F (0° to 65.5°C)
Port Size	NPT / BSPP-	G 1/2
Weight		XB3 1.42 lb. (0.6 kg) X02 1.26 lb. (0.6 kg)

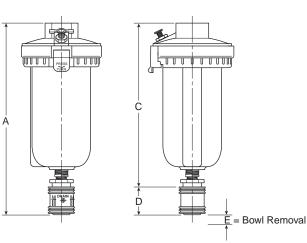
## **Materials of Construction**

Body	Zinc
Float Assembly	Plastic with Stainless Steel Internals
Manual Override	Brass

#### **Features**

- · Available in NPT and BSPP-G Ports
- The Manual Override Allows Drainage at Any Time Without Waiting
- Use of the Manual Override Does Not Interfere with the Normal Operation of the Drain
- To Assist in Compliance with EPA Regulations, a 1/8" Pipe Thread Allows the Liquid Discharge to be Piped Away. The X02 Has No Manual Override for the Automatic Drain.





#### **Dimensions**

Models	Inches (mm)	Α	В	С	D	E
Standard Unit XB3-04-000		7.00 (179)	3.06 (78)	6.00 (152)	1.00 (25)	1.66 (42)
Standard Unit X02-04-F00		5.87 (149)	3.06 (78)		_ _	2.88 (73)
Metal Bowl XB3-04-M00		7.50 (190.5)	3.06 (78)	6.50 (165)	1.00 (25)	1.66 (42)
Metal Bowl X02-04-FM0		5.87 (149)	3.06 (78)	_	_	2.88 (73)

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### **External Drain**

Wilkerson drains are designed to remove liquid oil and water contaminants from compressed air systems automatically.

Liquid contaminants collected in the bowl cause the float mechanism to rise. When the liquid reaches a specific level the float triggers a mechanism which pilots line pressure against a large-area piston. This action causes the drain orifice to open and evacuate the liquid and particulate contaminants. As the liquid level falls the pilot valve closes, line pressure against the piston returns to atmosphere and the drain valve snaps closed.

Wilkerson's XB3 model automatic drain includes the manual override. The manual override option allows for drainage at times when waiting for the system to drain automatically is not desirable.

# **Replacement Bowl Kits**

Bowl Guard, Metal (for Plastic Bowls)	GRP-95-846
Metal Bowl –	
Automatic Float Drain	GRP-96-007
Brass Petcock	GRP-95-539
Sight Gauge, Brass Petcock	LRP-95-673
Plastic Bowl –	
Flex Tip Drain	FRP-95-017
Plastic Petcock Drain	LRP-96-543
Plastic Bowl, Metal Bowl Guard -	
Automatic Float Drain	GRP-95-845
Flex Tip Drain	FRP-95-847

#### **Accessories**



Drain, Manual Override Fo	r Auto Float Drains –
with 1/8 NPT Port	GRP-96-001
(Use with GRP-95-981 s	hown above. Order saperately



