

## **WARNING**

### DO NOT PLACE PLASTIC BOWL UNIT IN SERVICE WITHOUT METAL BOWL GUARD INSTALLED

Plastic bowl units are sold only with metal bowl guards except miniature models. To minimize the danger of flying fragments in the event of plastic bowl failure, the metal bowl guards should not be removed. If the unit is in service without the metal bowl guard installed, manufacturer's warranties are void, and the manufactuer assumes no responsibility for any resulting loss.

IF UNIT HAS BEEN IN SERVICE AND DOES NOT HAVE A METAL BOWL GUARD, ORDER ONE AND INSTALL BEFORE PLACING BACK IN SERVICE.

#### CAUTION

Certain compressor oils, chemicals, household cleaners, solvents, paints and fumes will attack plastic bowls and can cause bowl failure. Do not use near these materials. When bowl becomes dirty replace bowl or wipe only with clean, dry cloth. Reinstall metal bowl guard or buy and install a metal bowl guard. Immediately replace any crazed, cracked, damaged or deteriorated plastic bowl with a metal bowl or a new plastic bowl and metal bowl guard.

### Some of the materials that will attack polycarbonate plastic bowls.

Acetaldehyde Chlorobenzene Methylene chloride Chloroform Methylene salicylate Acetic acid (conc.) Milk of lime (CaOH) Acetone Cresol Acrylonitrile Cyclohexanol Nitric acid (conc.) Ammonia Cyclohexanone Nitrobenzene Ammonium flouride Cyclohexene Nitrocellulose lacquer Ammonium hydroxide Dimethyl formamide Phenol Ammonium sulfide Dioxane Phosphorous hydroxy Anaerobic adhesives Ethane tetrachloride chloride and sealants Ethyl acetate Phosphorous trichloride Antifreeze Ethyl ether Propionic acid Benzene Ethylamine Pyridine Benzoic acid Ethylene chlorohydrin Sodium hydroxide Benzyl alcohol Ethylene dichloride Sodium sulfide Brake fluids Ethylene glycol Styrene

Bromobenzene Formic acid (conc.) Sufuric acid (conc.) Butyric acid Freon (refrig. & Propell.) Sulphural chloride . Tetrahydronaphthalene Carbolic acid Gasoline (high aromatic) Carbon disulfide Tiophene Hydrazine

Carbon Tetrachloride Hydrochloric acid (conc.) Toluene Caustic potash solution Lacquer thinner Turpentine Caustic soda solution Methyl alcohol Xylene Perchlorethylene and others

### Trade names of some compressor oils, rubber compounds and other materials that will attack polycarbonate plastic bowls.

Atlas "Perma-Guard" National Compound #N11 "Nylock" VC-3 Buna N Cellulube #150 and #220 Parco #1306 Neoprene Crylex #5 cement \*Permabond 910 petron PD287 \*Eastman 910 Garlock #98403 (polyurethane) . Prestone Haskel #568-023 Pydraul AC

Hilgard Co.'s hil phene Sears Regular Motor Oil Houghton & Co. oil#1120.#1130 & #1055 Sinclair oil "Lily White"

Stauffer Chemical FYRQUEL #150 Houtosafe 1000 Kano Kroil Stilman #SR 269-75 (polyurethane) Keystone penetrating oil #2 Stillman #SR 513-70 (neoprene)

\*Loctite 271 Tannergas

\*Locite 290 Telar

\*Loctite 601 Tenneco anderol #495 & #500 oils

Loctite Teflon-Sealant Titon Marvel Mystery Oil \*Vibra-tite Minn, Rubber 366Y Zerex

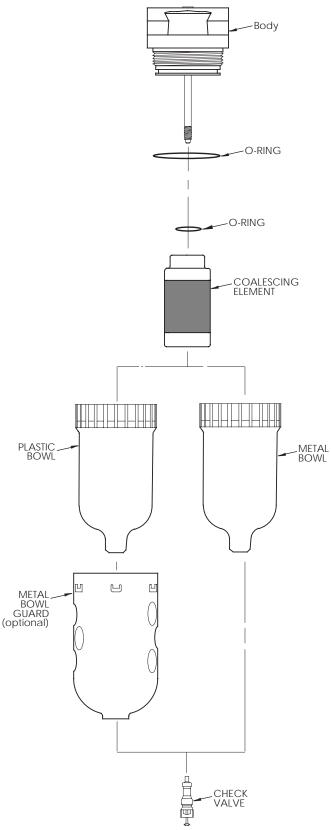
# \*When in raw liquid form.

We cannot possibly list all harmful substances, so check with Mobay or the General Electric office for further information on polycarbonate plastic.

EXCEPT as otherwise specified by the manufacturer, this product is specifically designed for compressed air service, and use with any other fluid (liquid or gas) is a misapplication. For example, use with or injection of certain hazardous liquids or gases in the system (such as alcohol or liquid petroleum gas) could be harmful to the unit or result in a combustible condition or hazardous external leakage. Manufacturer's warranties are void in the event of misapplication, and manufacturer assumes no responsibility for any resulting loss. Before using with fluids other than air, or for non-industrial applications, or for life support systems consult manufacturer for written approval

# **INSTALLATION AND MAINTENANCE SHEET**

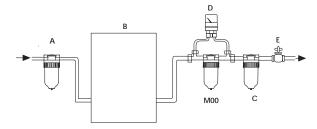
**Coalescing Filter Model M00 With** Variations and Accessories



### **INSTALLATION**

- 1. Refer to the warning on front page.
- 2. Purge downstream air line of oil.
- Install as close as possible to point where air is being used.
- 4. Install the unit with the air flowing through the body in the direction indicated by arrow on body.
- Maximum inlet pressure and operating temperature ratings are: transparent plastic bowls, 150 psig (10,3 bar) and 125°F (51,7°C); metal bowl

### TYPICAL INSTALLATION



- A. PREFILTER-It is recommended that a 5-micron-rated prefilter, be installed upstream from the coalescer filter to prolong element life.
- B. AIR DRYER-(Refrigerated or Desiccant) An air dryer is generally preferred to optimum results, but is optional.
- C. OIL VAPOR FILTER- The Type D element is an adsorption type for removing oil vapors, oil-associated odors, whether petroleum base or synthetic base. Element service life is approximately 1200 hours.
- D. DIFFERENTIAL PRESSURE GAUGE-Maximum recommended pressure drop across coalescer filters is 10 psi (0,7 bar). This can be monitored by installing a differential pressure gauge.
- E. VALVE-Do not use a valve or shutoff device in conjunction with a coalescer filter that will allow a momentary or surge pressure drop greater than 50 psi (3,4 bar). To avoid high surges which can either ruin the element or momentarily allow downstream contamination, use a slow-opening type valve.

### **MAINTENANCE**

- The element operates effectively when it is saturated. The element's useful life will end only when the resistance to flow becomes too high and the maximum permissible pressure is reached. The element cannot be cleaned or reused and must be replaced at the end of its useful life.
- 2. Drain the unit at least once per shift.
- 3. When bowl becomes dirty replace the bowl or clean by wiping with a clean, dry cloth.
- 4. Before placing the unit in service, make sure that the bowl and bowl guard are securely locked in place.

## REPAIR KITS AND REPLACEMENT PARTS

Element Type B	MSP-95-991
Element Type C	MTP-95-547
Element Type D	MXP-95-054
Plastic Bowl w/Check Valve	GRP-96-310
Metal Bowl with check valve	GRP-96-506
Metal Bowl Guard	GRP-96-309

### ACCESSORIES

Mounting Bracket.....GRP-95-754