

Richland, Michigan 49083

### FRL-SIF-622

E09 Combined Soft Start Dump Valve & Remote Operated Dump Valve

ISSUED: March, 2010 Supersedes: None

# **E09 Series**

## Combined Soft Start Dump Valve and Remote Operated Dump Valve

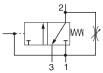


Wilkerson E09 Series Combined Soft Start/Dump Valves, provide for the safe introduction of pressure to machines or systems. Soft Start/Dump Valves when set, allow the pressure to gradually build to the set point before fully opening to deliver full flow at line pressure.

The controlled introduction of pressure can be an important safety factor and prevent damage to tooling when air pressure is introduced at machine or system start up.

To maintain these units in the open position a pilot supply to the air pilot operated version or an electrical signal to the solenoid operated version must be maintained. The valve will automatically dump when the holding signal is removed.

## Symbols



- Modular design with 1/4" (BSPT or NPT)
- · Provides for the safe introduction of pressure
- The 3-Way, 2-Position function automatically dumps downstream pressure on the loss of pilot signal
- The Allen key adjusts flow through the valve until the set point is reached, after which full pressure is achieved.
- · Solenoid or air pilot options
- High flow & exhaust capability
- Soft Start/Quick Dump Valve should be placed downstream of filter, regulator, and lubricator.
- Filter, regulator and lubricator will prevent quick dump from functioning correctly if after valve.

## Compact combined soft start dump valve

Port size	Description	Order Code	Flow dm³/s (scfm)	Max bar (psi)	Height mm (inches)	Width mm (inches)	Depth mm (inches)	Weight kg (Ibs)
1/4	24VDC Solenoid & cable plug	E09-02-EC00	17 (36)	10 (150)	166* (6.5)	57 (2.2)	40 (1.5)	0.41 (0.9)
1/4	120VAC Solenoid & cable plug	E09-02-ED00	17 (36)	10 (150)	166* (6.5)	57 (2.2)	40 (1.5)	0.41 (0.9)
1/4	Air pilot operated	E09-02-A000	17 (36)	17 (250)	115.6 (4.5)	57 (2.2)	40 (1.5)	0.37 (0.8)

\* Includes exhaust silencer. Flow with 6.3 bar inlet and 1 bar pressure drop.

### **Technical Information**

Compressed air
10 bar (150 psi)
17 bar (250 psi)
3 bar (44 psi)
50° C (122° F)
80° C (176° F)
1/8"
1/4"
17 dm³/s (36 scfm)

Snap pressure: Full flow when downstream pressure reaches 50% of the inlet pressure

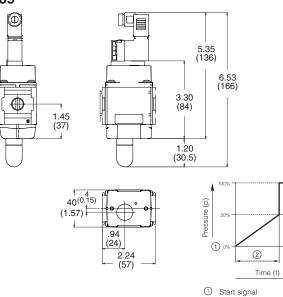
## **Material Specification**

Body:	Aluminum
Body cover:	Polyester
Seals:	Nitrile NBR

#### Solenoids 15mm NC, standard flow DIN 1.2W / 1.6 VA

	Voltage	<b>Weight</b> g	Order code Override, blue, non locking flush
2	12 VDC	38	P2E-KV32B1
	24 VDC	38	P2E-KV32C1
	115 VAC 50 Hz/	38	P2E-KV31F1
	120 VAC 60 Hz		
	230 VAC 50 Hz/	38	P2E-KV31J1
$\checkmark$	240 VAC 60 Hz		

#### Dimensions E09



$\odot$	Start signal
(2)	Switching time delay

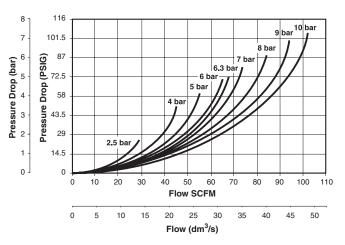
Gradual pressure build up
Operating pressure p<sup>2</sup> (=p<sup>1</sup>)

Dimensions are in inches (mm)

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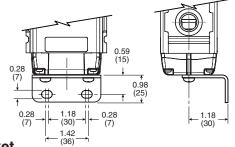
## **Flow characteristics**

#### 1/4 Soft Start & Dump Valve

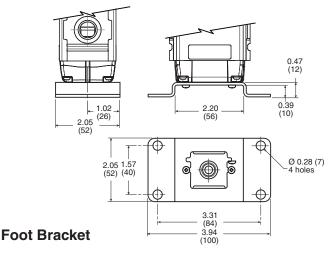


## Mounting Brackets

Description	Order code E09
L-Bracket mounting kit	P3HKA00ML
Foot bracket mounting kit	P3HKA00MC







## Safety Guide

For more complete information on recommended application guidelines, see the Safety Guide section of Pneumatic Division catalogs or you can download the **Pneumatic Division Safety Guide** at: www. wilkersoncorp.com

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